

Date: Tuesday, 20/05/2008 12:44:40 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
 Job Number : 39345
 Estimate Number : 13313
 P.O. Number : Part Number : D37943
 This Issue : 20/05/2008 S.O. No. : Drawing Number : PRELIM
 Prsht Rev. : NC Project Number : N/A
 First Issue : / / Type : R & D SM/MED FAB Drawing Revision : PRELIM
 Previous Run : 39280 Material :
 Due Date : 27/05/2008 Qty: 2 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev: A 08-05-13 new issue DD verified by: EC

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #: Machine Or Operation: Description:



1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 1.3469 sf(s)/Unit Total : 2.6939 sf(s)

NEOPRENE SHEET 0.063

Batch: 107655 LB 8-5-20

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3794

Dwg Rev: 0251

Prog Rev: 0251

NEW - DXF

D3794-3 UPDATED

2-Deburr if necessary

LB 8-5-20

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



LB 8-5-20

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

USE 25 prototype only

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

N/A NOT FOR STOCK BY 06.05.22

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Drawing Name: GASKET

Job Number: 39345

Part Number: D37943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 17/05/20

Job Completion

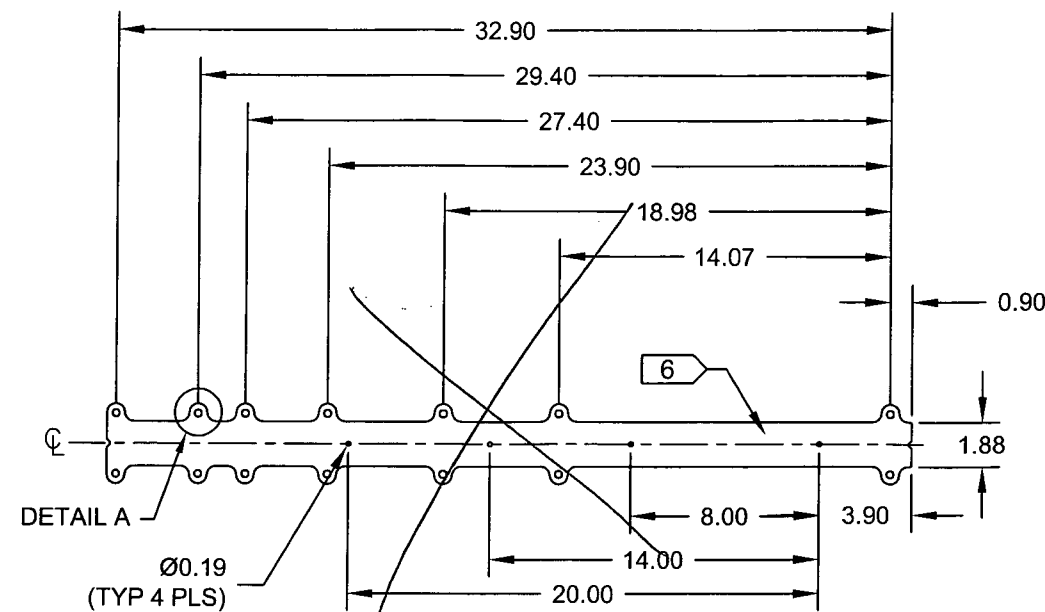


Handwritten: MF 08-05-21

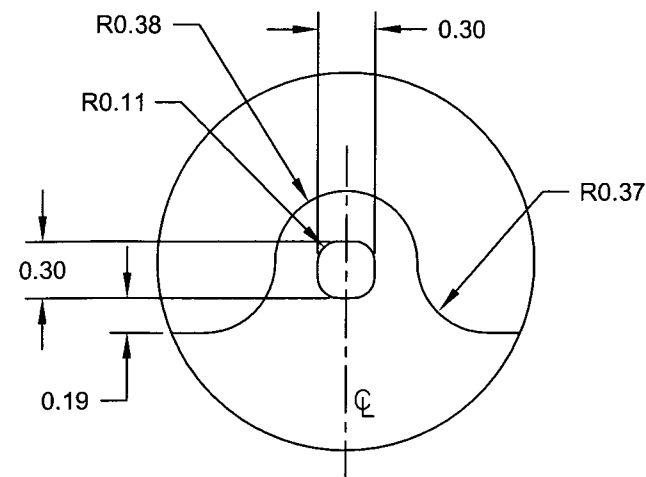
POSITIVE RECALL

EFFECTIVE 08-05-20 AUTH LL

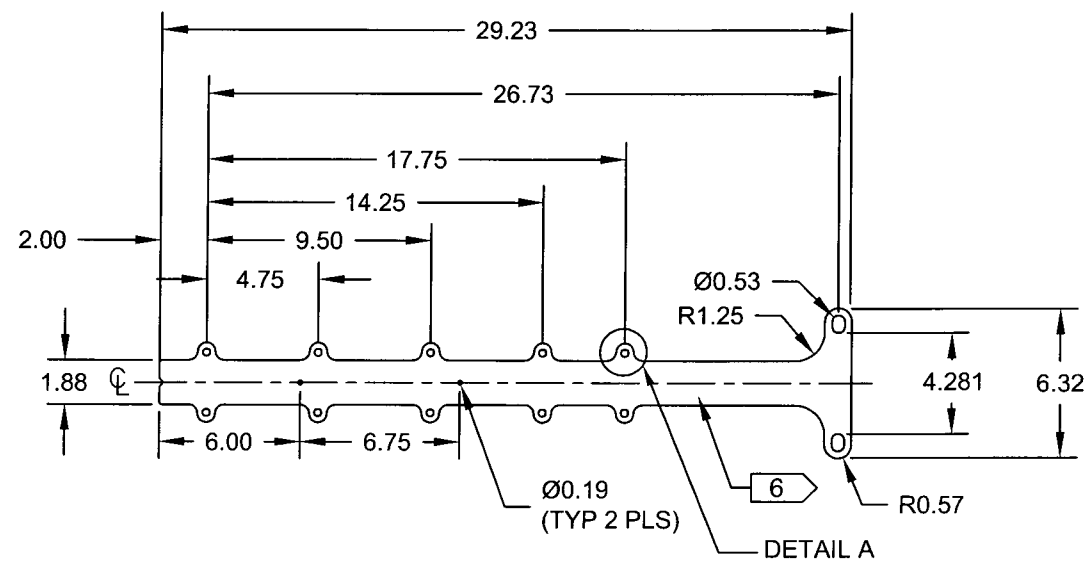
RELEASED _____ DATE _____



D3794-1 GASKET



DETAIL A
SCALE 8X



D3794-3 GASKET

PRELIMINARY ISSUE
08.05.20

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DXXXX-X" USING WHITE FINE POINT PERMANENT INK MARKER OR LABEL
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

A	NEW ISSUE	PH	08.05.14
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3794	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	08.05.14	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	